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D205-564-011
Job Sheet 201857



Part No: D205-564-011

Job Qty: 2 pcs

Part Name: Bell Medium Bearpaws



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/19

Job Tracking No:

Due Date: 11/29/19

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: DWG REV SHEET 27 IPP F 00.01.20 Changed pick list, MPP 2019, CHG006 EC IPP Rev:G 06-08-28 As per Rev E JLM IPP Rev:H 08-01-11 Added Step #2 JLM Verified BY:EC IPP Rev:I 08-10-01 New Manufacturing Method JLM Verf By:EC IPP REV:J 15.06.05 as per ecn15-574/chg009 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier	Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	11/29/19		0.00 0.00	Packaging 1 - 1	
						Packaging 1 - 2	
						Packaging 1 - 3	
						Packaging 1 - 4	
						Packaging 1 - 5	
						Packaging 1 - 6	
						Packaging 1 - 7	
						Packaging 1 - 8	
						Packaging 1 - 9	
						Packaging 1 - 10	
						Packaging 1 - 11	
						Packaging 1 - 12	
						Packaging 1 - 13	
						Packaging 1 - 14	
						Packaging 1 - 15	
						Packaging 1 - 16	
						Packaging 1 - 17	
						Packaging 1 - 18	
						Packaging 1 - 19	
						Packaging 1 - 20	
						Packaging 1 - 21	
						Packaging 1 - 22	
						Packaging 1 - 23	NOV 25 2019
						Packaging 1 - 24	
						Packaging 1 - 25	

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Container No: S235300

Part: D205-564-011

Job No: 201857

Serial No/Batch: S235300

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96 - 42 Issue 6 of 6 FA-57C SR005711

Plex 10/16/19 10:11 AM Dart.Renwick.Jennifer

https://www.plexonline.com/94696ABC-FFC2-4A48-B9E9-A94A2951E951/Plexus_Control/Report_Viewer_2.asp?URL=https://www.plexonline.com/94... 2/3

				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	2 pcs	11/29/19	0.00 0.00	DC - 1 - B4B	DAS 21
				DC - 2 - B4B	9.88
140 QC 21 - FG	2 pcs	11/29/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS 21
				QC 21 - SA - 53	9.88

NOV 29 2019

Part Op 120 - (QC4- 100% Inspect kits for completeness)

Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D205-564-011

LOCATION: FG015

135 - Photocopy blue file and type labels per PPP D205-564-011 CHG009

140 - (QC21- Final Inspection - Work Order Release)

NOV 29 2019

013145

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-15A	Bolt	40 Ea (20 ea)	110-Packaging 1 - Pick Kit	5228735
D2274	Radius Block	40 pcs (20 ea)	110-Packaging 1 - Pick Kit	5228902
D2521	Individual Bearpaw	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5231590
D2529	Washer	40 pcs (20 ea)	110-Packaging 1 - Pick Kit	5194981
D3544-041	Clamp	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	5206912
D4060-1	Ski Clamp, Top	16 pcs (8 ea)	110-Packaging 1 - Pick Kit	5204449
D4061-1	Ski Cushion	16 pcs (8 ea)	110-Packaging 1 - Pick Kit	5209031
MS21042L4	Nut	40 Ea (20 ea)	110-Packaging 1 - Pick Kit	5208612
NAS1149D0463J	Washer	40 Ea (20 ea)	110-Packaging 1 - Pick Kit	5225595

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-15A	40	143	0
	D2274	40	391	0
	D2521	4	6	0
	D2529	40	778	0
	D3544-041	8	22	0
	D4060-1	16	34	0
	D4061-1	16	194	0
	MS21042L4	40	1,077	0
	NAS1149D0463J	40	1,932	0

Part Specifications

Specifications could not be found.

Plex 10/16/19 10:11 AM Dart.Renwick.Jennifer

5.0 PARTS LISTS

Note: Additional fasteners may be included depending on the configuration being installed.

5.1 Parts List Bearpaw Installation
(For Skid tubes equipped with Standard Wearplates)

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D205-564-011	BEARPAW INSTALLATION
	X		D205-564-013	BEARPAW SKI INSTALLATION
		X	D205-564-015	SKI UPGRADE KIT
20	52	36	D2274	RADIUS BLOCK
2	2		D2521	BEARPAW
20	12	12	D2529	WASHER
4			D3544-041	CLAMP
	2	2	D3795-1	SKI FWD SECTION
	2	2	D3795-3	SKI MID SECTION
	2	2	D3796-041	FWD WEARPLATE
	2	2	D3796-043	AFT WEARPLATE
8	26	18	D4060-1	CLAMP (REPLACES D2947)
8	26	18	D4061-1	CUSHION (REPLACES D2182B055)
	8	8	AN4-12A	BOLT
20			AN4-15A	BOLT
	52	52	AN4-20A	BOLT
20	52	32	NAS1149D0463J	WASHERS (OR AN960JD416)
	8	8	AN970-4	WASHER
20	60	40	MS21042L4	NUT (OR MS21042-4)

5.2 Parts List Bearpaw Installation
(For Skid tubes equipped with Standard and Training Wearplates)

Qty -111	Part Number	Description
X	D205-564-111	BEARPAW INSTALLATION
20	D2274	RADIUS BLOCK
20	D2529	WASHER
4	D3544-041	CLAMP
6	D4060-7	CLAMP
2	D4060-9	AFT BEARPAW CLAMP
8	D4061-1	CUSHION
2	D5423-1	BEARPAW
16	AN4-20A	BOLT
20	AN4-22A	BOLT
20	NAS1149D0463J	WASHERS (OR AN960JD416)
20	MS21042L4	NUT (OR MS21042-4)



RELEASED
9/23/11

PPP

Part Number	D205-564-011
Description	Bearpaw

Box Part Number	BX18	Dimension	48.5 x 19.25 x 3.5
Other Packaging		Dimension	
Logo Decals			

Packaging Instructions and Decal Placement

D205-564-011

Place one bearpaw in box. Wrap the hardware in a piece of foam, so that the foam package is only about 4" wide. Place that package into the bore of the second bearpaw. Then insert this second bearpaw into box on top of other bearpaw. Have the bearpaws nest into each other. Fill any excess space with foam to prevent any movement. Seal box and apply label D2729-3 as per instructions in QSI 014.

D2729-4

N/A

D2729-3

Symbol



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TEL: 1 613 632-5200

BEARPAW

P/N: D205-564-011

CHG009

B/N: BXXXXXX

Revision: D
Date: 15.06.04